

	<p style="text-align: center;">Maintenance Manual E4 Series</p>	<p style="text-align: center;">E4.08.04 MM-TR-MDC-E4-656</p>
---	---	--

TEMPORARY REVISION

MM-TR-MDC-E4-656

Exhaust Stud Bolts

This Temporary Revision MM-TR-MDC-E4-656 is approved in conjunction with the Design Change Advisory MDC-E4-656 and is valid in conjunction with the latest revision of the Maintenance Manual (MM) until this Temporary Revision has been incorporated into the MM.

The limitations and information contained herein either supplement or, in the case of conflict, override those in the MM.

The technical information contained in this document has been approved under the authority of DOA ref. EASA.21J.399.

Doc. Nr.	Affected Section(s)	Affected Page(s)
E4.08.04	Chapter 78	101a 202a

Instruction:

- Print this document on yellow paper (single-sided)
- Insert this cover page as the first page of the MM
- Insert the other pages of this Temporary Revision adjacent to or in front of the corresponding MM pages

Issue Date: 22-Feb-2021	MM-TR – Exhaust Stud Bolts	COVERPAGE
-------------------------	----------------------------	-----------

Troubleshooting Information

The following Table is amended to read:

Trouble	Possible Cause	Repair
More noise than usual.	Exhaust pipe cracked.	Look for signs of exhaust gas leaks. Replace cracked pipes.
Signs of exhaust gas leaks in the engine compartment.	Untightened nuts.	Replace gasket ZK-manifold and nuts.
	Loosen nuts	Do the instructions in the repair procedure RDC-E4-067.

B. Install the Exhaust Manifold

The following line is amended to read:

	Detail Steps/Work Items	Key Items/References
(6)	Tighten the exhaust manifold with eight new nuts.	Torque 30 Nm. Apply Loctite 278. Refer to Fig. 78-5.